



## RAILACOUSTIC

high precision smart acoustic

### **BROKEN AND DAMAGED RAIL DETECTION SYSTEM**

Designed and Developed by



ENEKOM is an Energy Ecology Informatics and Engineering Company





## RailAcoustic<sup>®</sup>





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## RAILACOUSTIC 'RKAS-V2" model

### **WORKING PRINCIPLES AND CHARACTERISTICS**



RAILACOUSTIC-ICRI PRESENTATION-20190528.PPTX

**ENEKOM - RAIL FRACTURE & CRACK SENSING SYSTEM** 

30 May 2019 – ICRI Webinar



### **RAILWAYS SAFETY - GLOBAL STATISTICS**

TABLE 2 Derailment Frequency and Severity by Accident Cause on Class I Main Lines, Sorted by Frequency

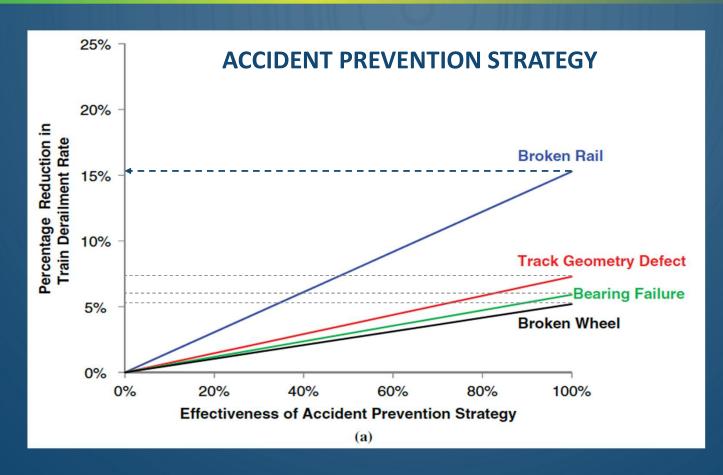
Cause Group	Description	Derailments		Cars Derailed		Average Number of
		Number	Percentage	Number	Percentage	Cars Derailed per Derailment
08T	Broken rails or welds	665	15.3	8,512	22.7	12.8
04T	Track geometry (excluding wide gauge)	317	7.3	2,057	5.5	6.5
10E	Bearing failure (car)	257	5.9	1,739	4.6	6.8
12E	Broken wheels (car)	226	5.2	1,457	3.9	6.4
09H	Train handling (excluding brakes)	201	4.6	1,553	4.1	7.7
03T	Wide gauge	169	3.9	1,729	4.6	10.2
01 <b>M</b>	Obstructions	153	3.5	1,822	4.9	11.9
05T	Buckled track	149	3.4	1,891	5.0	12.7
04M	Track-train interaction	149	3.4	1,110	3.0	7.4
11E	Other axle or journal defects (car)	144	3.3	1,157	3.1	8.0
						The state of the s
04H	Employee physical condition	3	0.1	41	0.1	13.7
06H	Radio communications error	3	0.1	13	0.0	4.3
14E	TOFC-COFC defects	2	0.0	2	0.0	1.0
03E	Handbrake defects (car)	1	0.0	2	0.0	2.0
	Total	4,352	100	37,456	100	8.6

Note: UDE = undesired emergency (brake application); TOFC = trailer on flat car; COFC = container on flat car.

NEXTRANS Project (2012) - Analysis of Causes of Major Train Derailment and Their Effect on Accident Rates (2001-2010), University of Illinois

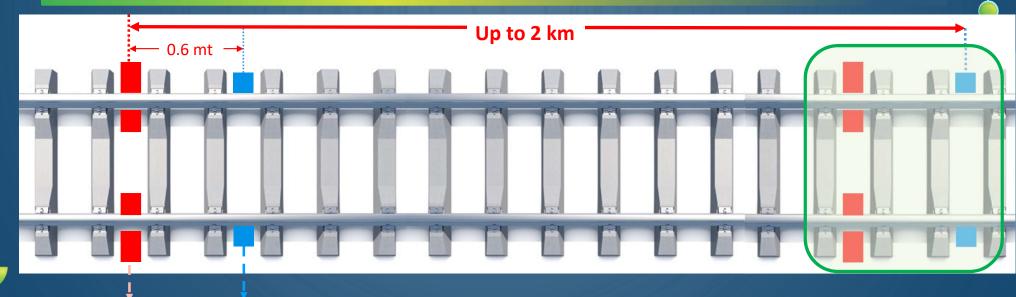


### **RAILWAYS SAFETY - GLOBAL STATISTICS**





### **BASIC WORKING PRINCIPLES OF RAILACOUSTIC SYSTEM**



SIGNAL GENERATOR

**SIGNAL** DETECTOR

**A NODE** 

BROKEN OR DAMAGED RAIL SEGMENT IS DETECTED ANYWHERE IN BETWEEN



### **WORKING PRINCIPLES RAILACOUSTIC SYSTEM**

Up to 2 km

Up to2 km

no need for any welding or putting holes on the rails for the assembly of modules

51 sensing points for a 100 Km long railway line each identified with a unique IP address

**CCSM-100** (Control Center Software Module)





**RAG-100** 

signal GENERATOR/INJECTOR

Smart Acoustic Signal

A NODE

RASP-100

Track-Side Sensing Station RailAcoustic

System Processor

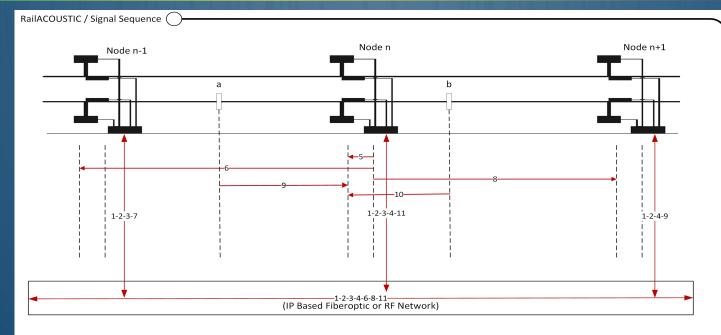


signal RECEIVER (Detector)
sensing the Acoustic Signal from
Rails

all data are transferred to **THE CONTROL CENTER** via fiber optic or RF communication



### **WORKING PRINCIPLES RAILACOUSTIC SYSTEM**



#### Notes:

- 1- 'Start Test' command comes to nodes n,n-1 and n+1, from central command computer via the IP network.
- 2- 'Get Ready' command is generated from node n and directed to both n-1 and n+1 nodes. 3-4- 'I am Ready' messages are directed by both n-1 and n+1 nodes to node n.
- 5-The signal is injected to the rail at node n. The signal is received by the sensor at node n.
- 6- The signal is received by the sensor at node n-1.
- 7- The signal is processed by the sensor at node n-1 and the result is sent to central computer.
- 8- The signal is received by the sensor at node n+1.
- 9- The reflected signal from the fault point at 'a' is received by the sensor at node n.
- 10- The reflected signal from the fault point at 'a' is received by the sensor at node n+1
- 11- The signal is processed by the sensor at node  ${\bf n}$  and the result is sent to central computer.



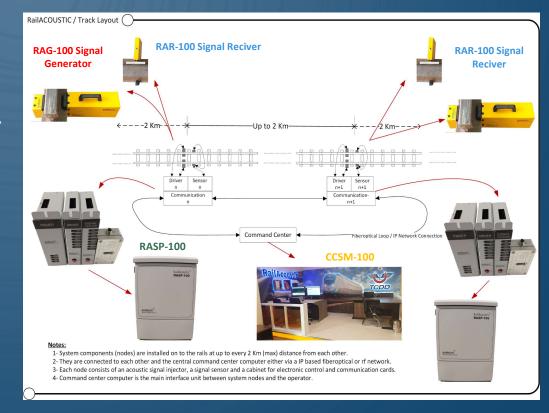
#### **WORKING PRINCIPLES RAILACOUSTIC SYSTEM**

RASP-100

- **1. RAG-100 (GENERATOR):** a wide band / white noise acoustic signal generator/injector
- 2. RAR-100 (RECEIVER): an acoustic signal receiver
- 3. RASP-100 (SYSTEM PROCESS): a cabinet with communication and signal processing cards and a power supply, distributed along trackside. All equipment is connected to an IP based fiberoptic or optionally encrypted RF network for communicating to each other.
- 4. CCSM-100 (CENTRAL CENTER SOFTWARE MODULE): a computer which is connected to the system's communication network, running an operator consol software as an operator's interface module.

**DESIGNED FOR EXTREME CLIMATIC CONDITIONS**: all system components are designed to operate in extreme climatic conditions such as **-40**° **- +80**° **celsius** operational temperature and 95% relative humidity.

**THE SYSTEM'S POWER:** module is suitable for mains voltages between 90 – 254VAC @ 50 – 60 Hz.





#### WORKING PHYLOSOPHY OF RAILACOUSTIC "RKA-V1 MODEL"

## HIGH PRECISION - SAFE - SMART DYNAMIC AND RELIABLE SENSING SYSTEM

working with 2 methods combined

BY SENSING THE CHANGE IN AMPLITUDE



BY SENSING THE REFLECTED SIGNAL FROM BROKEN RAIL

### **UNIQUE AND MOST RELIABLE DETECTOR**

- An Acoustic Signal with a special characteristic
- Exempt from all sorts of extereme climatic conditions
- Self learning and adapting algorithm to external conditions



#### **RAILACOUSTIC APPLICATION PROJECT**

#### THE SYSTEM HAS BEEN APPLIED to ANKARA-KONYA High Speed Line (HSL) in 2018



Railacoustic Installed Track

CONTRACT DATE: 06 April 2018

#### **CONTRACT SCOPE:**

Installation of RailAcoustic – Broken Rail
Detection and Measuring System At 90 Km
Double Track Section of Ankara-Konya
High Speed Train Line + 4 Km Conventional
Single Track Line (In Ankara)

CONTRACTUAL COMPLETION DATE: 02 December 2018

RASP100 Track Signal Processor and Communication Cabinet



#### SYSTEM COMPONENTS OF RAILACOUSTIC AS APPLIED TO TRACK

THE SYSTEM HAS BEEN APPLIED to ANKARA-KONYA High Speed Line (HSL) and is in use NOW



#### **TECHNICAL SPEC HIGHLIGHTS:**

- High Speed Train Line and Conventional Line Use,
- Broken Rail Detection Without Need of Train Moving,
- Maximum 2 Km Site Installation Intervals,
- Realtime Monitoring of Tracks From a Remote Control Center,
- Data Storage and Customized Reporting With History Records,
- System Hardware, Software, Installations, Trainings and Warranty Period Service.

RAG100 and RAR100 Modules Installed on to the Rails

#### **SYSTEM COMPONENTS OF RAILACOUSTIC – RASP100**





# RAILACOUSTIC SIGNAL PROCESSING UNIT (RASP100):

This electrical signal processing, control and communication cabin is located along the track at up to each 2 Kms distance along the track for housing the electronic boards, power supply and the fiberoptical network communication controller.



#### SYSTEM COMPONENTS OF RAILACOUSTIC AS APPLIED TO TRACK

THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km Single Line segment on ANKARA-KONYA High Speed Line (HSL) and it is in use NOW – RKS100 Acoustic Coupler



# RAIL ACOUSTIC GENERATOR (RAG100):

 Acoustic signals are injected into the rails thru this unit. The unit is attached onto the rails without any welds or holes but by only using a specially designed clamp mechanism.



#### **SYSTEM COMPONENTS OF RAILACOUSTIC – RAR100**



### **RAIL ACOUSTIC RECEIVER (RAR100):**



 This signal sensing module is attached to the rail for sensing the acoustic signals generated by the RAG100 unit. It first detects and processes the detected acoustic signal and communicates with the track-side electronic board for additional signal processing and communication.



#### SYSTEM COMPONENTS OF RAILACOUSTIC AS APPLIED TO TRACK

THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km Single Line segment on ANKARA-KONYA High
Speed Line (HSL) and it is in use NOW- Open Line View





### SYSTEM COMPONENTS OF RAILACOUSTIC AS APPLIED TO TRACK

THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km Single Line segment on ANKARA-KONYA High Speed Line (HSL) and it is in use NOW- In the Tunnel





#### **CONTROL ROOM VIEW OF RAILACOUSTIC SYSTEM**

THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km Single Line segment on ANKARA-KONYA High Speed Line and it is in use NOW – Eryaman Alarm Control Center - Operator Terminal View

### **CONTROL CENTER HW & SW (CCSM-100):**





#### CONTROL ROOM VIEW OF RAILACOUSTIC SYSTEM





# ALARM-CONTROL CENTER SOFTWARE MODULE (CCSM-100):

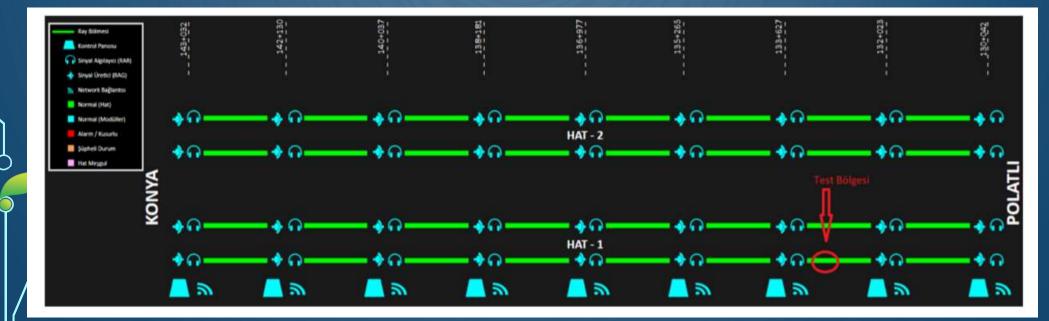
- A central command and monitoring program for operating the system under the supervision of a system operator. The system consists of a computer with a multi screen display, a program running in this computer, a data base operation for controlling, monitoring and remote accessing to each system module in real time.
- The system modules are connected to the alarm-control center computer via a fiber-optical IP network.



#### **CONTROL ROOM VIEW OF RAILACOUSTIC SYSTEM**

THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km long Single Line segment on ANKARA-KONYA High Speed Line (HSL).

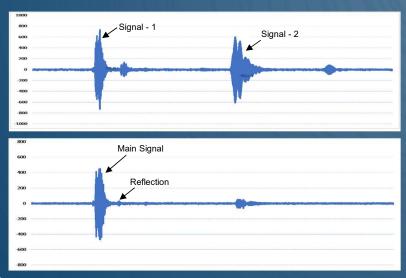
The system is in use NOW after two times random rail cut tests are performed and accepted by TCDD.



#### RAILACOUSTIC SYSTEM CUT TEST

THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km long Single Line segment on ANKARA-KONYA High Speed Line (HSL).

The system is in use NOW after two times random rail cut tests are performed and accepted by TCDD.



#### **TEST NO: 1 - RAIL HEAD PARTIAL CUT TEST**

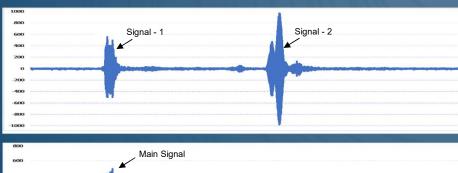
5 cm deep partial cut. A significant change in the received waveform is observed. Reflection signal has identified the rail fracture and its location. Command center computer has registered the fault as 'Level-1 Insignificant Damage' to the rail.

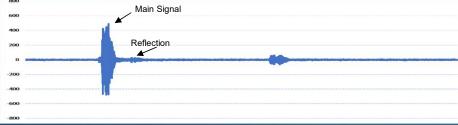


#### RAILACOUSTIC SYSTEM CUT TEST

THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km long Single Line segment on ANKARA-KONYA High Speed Line (HSL).

The system is in use NOW after two times random rail cut tests are performed and accepted by TCDD.





#### **TEST NO: 2 - RAIL HEAD FULL CUT TEST**

The head of the rail was completely cut and a fracture test was performed. A typical and significant change in the received waveform is observed. Reflected signal has identified the fault and the location. Command center computer has registered the fault as 'Level-2 Significant Damage' to the rail.

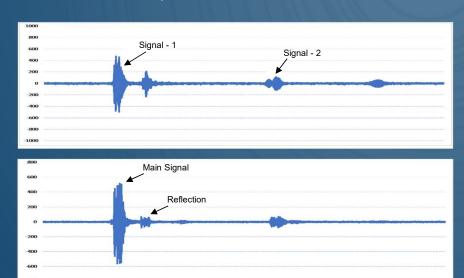




#### **RAILACOUSTIC SYSTEM CUT TEST**

THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km long Single Line segment on ANKARA-KONYA High Speed Line (HSL).

The system is in use NOW after two times random rail cut tests are performed and accepted by TCDD.



#### TEST NO: 3 - RAIL WEB HALF WAY THRU CUT

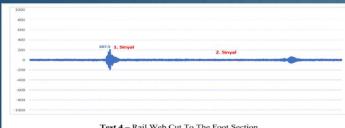
The web of the rail was cut in half and a new fracture test was performed. The result of the test showed that the signal shape and signal levels changed significantly. At the end of the test, the system automatically generated Level-3 Significant Damage / Brown Alarm Signal in the form of a critical rail fracture alarm. The damage location has been identified precisely.



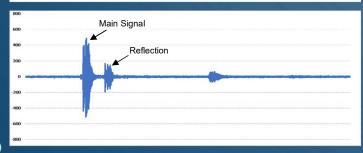


#### **RAILACOUSTIC SYSTEM CUT TEST**

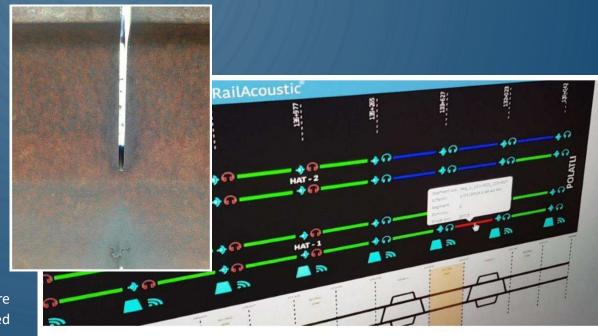
THE SYSTEM HAS BEEN APPLIED to a 90 Km long Double Line and 4 Km long Single Line segment on ANKARA-KONYA High Speed Line (HSL). The system is in use NOW after two times random rail cut tests are performed and accepted by TCDD.



Test 4 - Rail Web Cut To The Foot Section



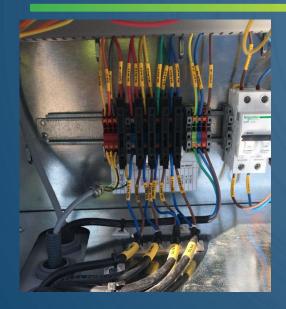
The web of the rail was cut to the foot and the fracture test was performed. The signal level, shape and reflected component has totally changed. At the end, the system generated a Level-4 Significant Damage / Red Alarm Signal. The location of the damaged rail has been identified precisely.



Broken Rail Indication On The Monitoring Screen of Command Center Computer

**TEST NO: 4 - CUT TO THE RAIL FOOT TEST** 

### MANUFACTURING PHASE OF RAILACOUSTIC SYSTEM











## enekom yaşam için teknolojiler

### SITE SURVEY BEFORE THE INSTALLATION OF RAILACOUSTIC SYSTEM



### **INSTALLATION OF THE RAILACOUSTIC SYSTEM**











#### **RAILACOUSTIC OTHER USES**

- Detection of :
  - Landslides,
  - Floods,
  - Snow Accumulation,
  - Train Movement Monitoring,
  - Train Speed Monitoring,
  - Train Wheel-Flats.

### enekom yaşam için teknolojilei

**Energy Ecology Informatics Engineering** 

## RailAcoustic<sup>®</sup>



technologies for a sustainable life

- INVENTOR AND DEVELOPER OF THE TECHNOLOGY
- 8 PATENTS ON THIS AND OTHER R&D PROJECTS REGISTERED LOCALLY AND INTERNATIONALLY
- LOCATED IN METU (Middle East Technical University) TECHNOPOLIS in Ankara
- GOVERNMENT UNIVERSITY INDUSTRY COOPERATION AND CONNECTIONS
- FOCUSED ON OPTIC AND SPECTROMETRIC RAILWAY DETECTION TECHNOLOGIES

